VOLVO WHEEL LOADER

L90E



VOLVO

When you need a real lift



With an easy hand movement, the Volvo L90E lifts gravel, logs, pipes or other materials. It is simple, fast and comfortable to work in the L90E. One day, it can be a flexible toolcarrier and the very next day it can be an important high-performance link in a production process. The L90E belongs in heavy and tough jobs.

L90E - the perfect partner to get the job done, any job.

It's easy with use of leading technology

Volvo has developed and manufactured loaders for nearly half a century. The goal has always been to create the optimal machine for maximum performance and productivity. Now, the latest experiences and leading technology have been used in designing the L90E – the machine that whets the appetite. With the machine's electronically controlled low-emission engine and gearshifting system, Automatic Power Shift (APS), the operator can choose between four

different shifting programs. The system gives optimal performance and low fuel consumption in all types of applications. The patented Torque parallel linkage (TP-linkage) combines excellent high breakout torque and parallel action throughout the entire lifting range. The hydraulic attachment bracket, together with Volvo's attachments range, increases the loader's versatility, giving a highly flexible material handling system. It is easy to own an L90E and that's because Volvo has invested in long service intervals and high availability.

A safe and comfortable workplace

Matching the visibility-optimized loader linkage, attachment bracket and attachments gives the operator excellent visibility of the load in any unloading, loading or transport application. The operator always has a very comfortable work environment in the cab, with an extremely low sound level and a unique air filtration system. The operator has view of the site around the machine as well as to controls inside the machine, which insures high productivity.

L90E – the obvious choice when you need a reliable loader with character.

Specifications L90E

● Engine: Volvo D6D LAE2

Max power at 32.0 r/s (1900 rpm)

SAE J1995 gross 122 kW (166 hp)

ISO 9249.

SAE J1349 net 121 kW (165 hp)

Breakout force:
115,6 kN*

Tipping load, fully turned: 9 760 kg

■ Buckets: 2,3 -7,0 m³

■ Log grapples: 1,3-2,4 m²

■ Operating weight: 15,1-16,8 t

• Tires: 20.5 R25, 650/65*

* Bucket: 2,5 m³ straight edge with bolt-on edge.
 Tires: 20.5 R25





Smart, fast and smooth

Volvo L90E is equipped with a turbocharged low-emission engine and air-cooled intercooler. The engine features electronically controlled fuel injection which, combined with load-sensing hydraulics and the intelligent automatic gearshifting (APS), gives fast response in all work phases. Volvo's unique lift arm system, Torque parallel linkage, gives constant high breakout torque throughout the entire lifting range. This results in high productivity, very low fuel consumption and superior flexibility.

Electronically controlled Volvo engine delivers rapid response and faster work cycles

L90E is equipped with Volvo's electronically controlled step 2 engine, correctly matched to Volvo's transmission, axles and hydraulic system. The 6-liter turbo gives high torque at low engine speeds. This makes the L90E a very fuel efficient machine with unbeatable productivity and economy.

Rev and speed dependent automatic powershifting

In 1981, Volvo introduced Automatic Power Shifting (APS) for wheel loaders and with the L90E, we advance the technology a few extra steps. Volvo's in-house developed Countershaft transmission offers the smoothest shifting possible. All the operator has to do is select forward, reverse or kick-down – then APS always selects the correct gear. This maximizes machine performance while minimizing fuel consumption and operator impact.

Intelligent load-sensing hydraulic system

Volvo L90E is equipped with an intelligent load-sensing hydraulic system, providing the required power when and where it's needed.

TP-Linkage – superior torque through the lifting range

TP-Linkage, Volvo's unique lift arm system, delivers high and constant breakout torque throughout the entire lifting range. The system is extremely user-friendly and the operator can easily and effectively handle heavy materials with full power in all positions. No other lift arm system on the market can provide such high, even breakout torque.

L90E – an ingenious and smart loader for tough and varied applications.

Engine

- Volvo D6D, turbocharged low-emission engine step 2 with air-cooled intercooler and electronically controlled fuel injection for lower fuel consumption and faster work cycles (According to EPA Tier2/ EU step II).
- Hydraulic driven electronically controlled fan only works when there's a cooling demand, which means fuel-savings.

Transmission

 Volvo's in-house, well-proven Countershaft transmission together with the gearshifting system Automatic Power Shift (APS) with four different shifting programs, gives optimal performance in all applications.

Axles

 Volvo's developed axles are integrated into the total drivetrain design to give effective rimpull.

Brakes

- Fully hydraulic dual-circuit system for high safety.
- Circulation-cooled wet disc brakes in oil-bath for high reliability and long service life
- Electronic warning function and brake test in Contronic gives fast information on brake system's function.
- Brake wear indicator on each wheel for easy check of brake pad wear.

Steering

- Load-sensing steering only uses power when it is needed, which also saves fuel.
- The steering system's design provides smooth steering movements and higher operating safety.

Frame

 Rugged frame design of high-strength steel.

- The E-series' three-point suspension of engine and transmission reduces vibrations and noise.
- Volvo's articulation joint with hinge bearings is a well-proven and servicefriendly design with renowned long service life.

TP-linkage (Torque Parallel)

 Unique patented lift arm system provides two solutions in one – Z-bar linkage and parallel linkage.

Working hydraulics (load-sensing hydraulic system, LS)

- The load-sensing hydraulic system delivers exact hydraulic oil flow to the functions for activation when needed. This is an energy-efficient system wich lowers fuel consumption.
- Pilot-operated hydraulic controls easy fingertip operation with short strokes allows precise control of movements, increasing the operator's efficiency and safety.



An alert operator is a productive operator

A comfortable and safe work environment in the cab makes work easier for the operator, and this means higher production. That's why we've worked hard to make the cab as operator-friendly as possible. The Care Cab reinforces Volvo's reputation as the leader in operator environment and cab comfort.

Care Cab

A clean and comfortable workplace

A good cab climate does wonders for efficiency, keeping operators sharp during long shifts, from early morning to late night. All incoming air is filtered in two stages, making this the cleanest cab on the market. The efficient air conditioning* provides a comfortable cab temperature all year round, regardless of cold or hot climate conditions. The air conditioning system also functions as an air dryer.

Good comfort means higher productivity

There is a range of comfortable seats, all of them with multiple adjustment functions for optimal individual comfort. All instruments are visible at a glance and all important information is right in front of the operator. The forward-reverse and kick-down functions are available both on the lever to the left of the steering



wheel and on the hydraulic console to the right. With CDC (Comfort Drive Control)*, the operator can operate steering, forward-reverse and kickdown function with controls in the left armrest. At any time, the operator can switch between steering with the steering wheel and CDC, which helps to minimize tiring and repetitive movements. This gives the operator the possibility to vary operating mode and reduce fatigue and static muscle strain.

Always an eye on operation and performance with Volvo Contronic

The Contronic monitoring system allows the operator to keep an eye on the machine in real-time. The information

display on the instrument panel provides continuous information on the machine's different functions.

No noise to shout about

With its ingenious rubber mounting system for the cab and drivetrain as well as effective noise insulation, the Care Cab is one of the quietest cabs on the market. The low sound level eliminates fatigue and allows the operator to stay alert throughout the shift.

Quiet, comfortable and operator-friendly - what more can you ask for?

Care Cab

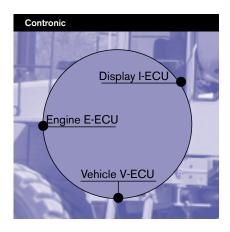
- Comfortable cab climate with the market's most efficient cab filters.
- Pleasant interior, easy to keep clean.
- Adjustable steering wheel*, seat and lever console for optimal operator comfort and high production.
- Contronic, a superior control and monitoring system, designed for higher operating safety and productivity.
- Large windows and narrow pillars give good visibility which means increased safety.
- Sloped engine hood for excellent visibility to the rear.
- All service platforms and steps feature new improved anti-slip surfaces. Sloped entry ladder for easy cab access.

*Optional equipment



Front-running production loader

Few machines have to work as hard and in such tough conditions as a loader. The machine has to keep running and doing the job – day in, day out – without breakdowns. The ultimate goal is maximum productivity and efficiency to the lowest cost, with minimized environmental impact.



Simple and service-friendly

Daily inspections are easy with simple and fast level checks of all oils and fluids. Service points, filters and quick-couplings are easily accessed from ground level. Access is improved with the swing-up radiator grill and swing-out fan, as well as large easily opened engine access doors raised by gas struts.

Contronic – the reliable monitoring system

The machine's operation and performance are monitored continuously by Contronic, the highly reliable control and monitoring system from Volvo. The system is an electronic network made up of three computers. Operating at three levels, the system keeps an eye on the machine's function's in real-time. If a potential problem should occur, the system generates an immediate warning, making the operator aware of the condition. All operating data is saved and can be used to analyze how the machine performs and to trace its history since the latest service. The machine's functions are updated for optimal adaptation to new and changed operating conditions via the Contronic service display. With the analysis software, it's also possible to check and adjust the machine's functions and performance.

Environmental commitment is a natural part of Volvo's core business

Volvo's engines are renowned for delivering high torque at low engine speeds, which means low fuel consumption as well as minimal exhaust and noise emissions. All our production units are certified according to ISO 14001.

Recycling - a natural choice

The materials used in the wheel loaders are carefully selected, which makes it possible to recycle more than 95% of the machine. Components such as the engine, transmission and hydraulics are reconditioned and reused in an exchange program, other materials are recycled. In addition, it's possible to use biodegradable oil* in the hydraulic system.

Simple and smart – L90E, the obvious choice.

Contronic (electrical system)

- Computerized electrical and monitoring system. Reliable and user-friendly for optimal performance.
- Display information in three categories; continuous operating data, warning messages and error messages.
- Safety function "engine shut-down to idle", lowers engine rpm to idle, thus reducing the risk of subsequent damage.

Maintenance and availability

- Lift arm system with double pin seals for long service life.
- Easy access service points facilitate service and daily inspections as well as increase operating safety.
- Service is facilitated with easily accessed and strategically placed breather filters for transmission, axles, fuel tank, hydraulic oil tank and oil filters.
- In addition to factory warranties, Volvo also offers different types of extended warranties.
 The warranty system is known as CAP (Component Assurance Program) and can be tailored to meet your exact needs.

Environment

- Low external and internal sound level.
- The high performance Volvo engine meets step 2 emission standards in Europe and the USA.
- More than 95% of all materials in the L90E can be recycled.
- All production units are certified according to the environmental standard ISO 14001.



The Volvo L90E in detail

Engine

Engine: 6 liter, 6-cylinder straight turbocharged diesel engine with electronically controlled unit pumps and conventional injectors. The engine is of heavy-duty type with dry replaceable cylinder liners and replaceable valve guides and valve seats. The throttle application is transmitted electrically from the throttle pedal and eventual hand throttle. Air cleaning: three-stage. Cooling system: Hydrostatic, electronically controlled fan and intercooler of the air/air type.

| Engine | Volvo D6D LA E2 |
|------------------------|-----------------------|
| Max power at | 32,0 r/s (1900 r/min) |
| SAE J1995 gross | 122 kW (166 hp) |
| ISO 9249, SAE J1349 | 121 kW (165 hp) |
| Max torque at | 23,3 r/s (1400 r/min) |
| SAE J1995 gross | 739 Nm |
| ISO 9249, SAE J1349 | 732 Nm |
| Economic working range | 1100-1600 r/min |
| Displacement | 5,7 l |

Drivetrain

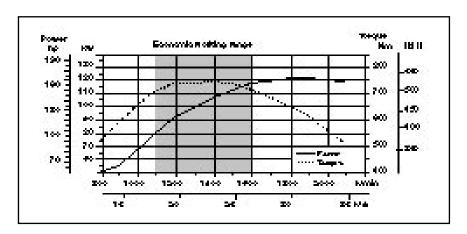
Torque converter: single-stage. Transmission: Volvo Countershaft-type transmission with single lever control. Fast and smooth shifting of gears between forward and reverse with PWM-valves (Pulse Width Modulated). Gearshifting system: Volvo Automatic Power Shift (APS) with mode selector. Axles: Volvo, fully floating axle shafts with planetary-type hub reductions. Cast steel axle housing. Fixed front axle and oscillating rear axle. 100% differential lock on the front axle.

| Transmission | Volvo HTE 202 |
|------------------------------------|----------------|
| Torque multiplication | 2,45:1 |
| Maximum speed, forward/reverse | |
| 1 | 6,8 km/h |
| 2 | 12,7 km/h |
| 3 | 25,6 km/h |
| 4 | 37,1 km/h |
| Measured with tires | 20.5 R25 L2 |
| Front axle/rear axleVo | olvo/AWB 25/20 |
| Rear axle oscillation | ±13° |
| Ground clearance at 13° oscillatio | n470 mm |

Brake system

Service brake: Volvo dual-circuit system with nitrogen-charged accumulators. Outboard mounted fully hydraulic operated, fully sealed oil circulation cooled wet disc brakes. The operator can select automatic declutch of the transmission when braking by a switch on the instrument panel. Parking brake: Fully sealed, wet multi-disc brake built into the transmission. Applied by spring force, electro-hydraulic release with a switch on the instrument panel. Secondary brake: Dual brake circuits with rechargeable accumulators. One circuit or the parking brake fulfill all safety requirements. Standard: The brake system complies with the requirements of ISO 3450.

| Number of brake discs per wh | neel front/rear 1/1 |
|-------------------------------|---------------------|
| Accumulators | 1x1,0 I and 2x0,5 |
| Accumulator for parking brake | e1x1,0 |



Steering system

Steering system: Load-sensing hydrostatic articulated steering. System supply: The steering system has priority feed from a load-sensing axial piston pump. Pump: Axial piston pump with variable displacement. Steering cylinders: Two double-acting cylinders.

| Steering cylinders | 2 |
|----------------------|-----------|
| Cylinder bore | |
| Piston rod diameter | 50 mm |
| Stroke | 345 mm |
| Relief pressure | 21 MPa |
| Maximum flow | 200 l/min |
| Maximum articulation | ±40° |

Cab

Instrumentation: All important information is centrally located in the operator's field of vision. Display for Contronic monitoring system. Heater and defroster: Heater coil with filtered fresh air and fan with four speeds. Defroster vents for all window areas. Operator's seat: Operator's seat with adjustable suspension and retractable seatbelt. The seat is mounted on a bracket on the rear cab wall. The forces from the retractable seatbelt are absorbed by the seat rails. Standard: The cab is tested and approved according to ROPS (ISO/CD 3471, SAE J1040), FOPS (ISO 3449). The cab meets with requirements according to ISO 6055 ("protective roof for high-lift vehicles") and SAE J386 ("Operator Restraint System").

| Emergency exits | 1 |
|-----------------------------|----------------|
| Sound level in cab | |
| according to ISO 6396 | LpA 70 dB (A) |
| External sound level | |
| according to ISO 6395 | LwA 105 dB (A) |
| (Directive 2000/14/EC) | |
| Ventilation | 9 m³/min |
| Heating capacity | 11 kW |
| Air conditioning (optional) | 8 kW |

Hydraulic system

System supply: Two load-sensing axial piston pumps with variable displacement. The steering function always has priority from one of the pumps. Valves: Double-acting 2-spool valve. The main valve is controlled by a 2-spool pilot valve. Lift function: The valve has four positions; raise, hold, lower and float position. Inductive/magnetic automatic boom kickout can be switched on and off and is adjustable to any position between maximum reach and full lifting height. Tilt function: The valve has three functions; rollback, hold and dump. Inductive/magnetic automatic tilt can be adjusted to the desired bucket angle. Cylinders: Double-acting cylinders for all functions. Filter: Full flow filtration through 20 micron (absolute) filter cartridge.

| Working pressure, pump Flowat | 175 l/min 10 MPa |
|----------------------------------|---------------------|
| and engine speed | 32 r/s (1900 r/min) |
| Pilot system | |
| Working pressure | 3,5 MPa |
| Cycle times | |
| Raise* | 5,4 s |
| Tilt* | 2,1 s |
| Lower, empty | 2,5 s |
| Total cycle time | 10,0 s |

^{*} with load as per ISO 5998 and SAE J818

Lift arm system

Torque parallel linkage with high breakout torque and exact parallel lift-arm action.

| Lift cylinders | 2 |
|---------------------|--------|
| Cylinder bore | |
| Piston rod diameter | 70 mm |
| Stroke | 733 mm |
| | |
| Tilt cylinder | 1 |
| Tilt cylinder | |
| | 180 mm |



Electrical system

Central warning system: Central warning light for the following functions, (buzzer with gear engaged): Engine oil pressure, transmission oil pressure, brake pressure, parking brake, hydraulic oil level, axle oil temperature, steering system pressure, low coolant level, coolant temperature, transmission oil temperature, hydraulic oil temperature, overspeeding in engaged gear, brake charging.

| Voltage | 24 V |
|--------------------------------|-------------|
| Batteries | |
| Battery capacity | 2x110 Ah |
| Cold cranking capacity, approx | 690 A |
| Reserve capacity, approx | 206 min |
| Alternator rating | 1540 W/55 A |
| Starter motor output | |

Service

Service accessibility: Large, easy-to-open service doors with gas springs. Swing-out radiator grille and fan. Possibility to log and analyze data to facilitate troubleshooting.

| Refill capacities | |
|--------------------|-------|
| Fuel tank | 205 I |
| Engine coolant | 36 |
| Hydraulic oil tank | 115 l |
| Transmission oil | 40 l |
| Engine oil | 20 I |
| Axles front/rear | 30/25 |
| | |

Specifications

Tires: 20.5 R25

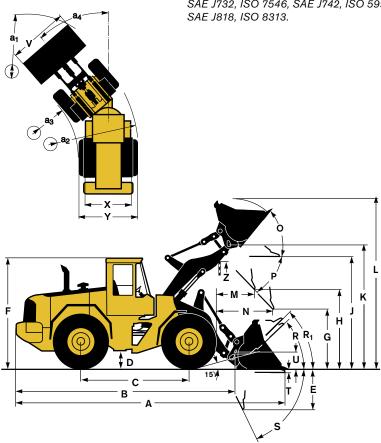
| Standard boom | | |
|------------------|-------|----|
| В | 6 020 | mm |
| С | 3 000 | mm |
| D | 400 | mm |
| F | 3 260 | mm |
| G | 2 132 | mm |
| J | 3 650 | mm |
| K | 3 960 | mm |
| 0 | 56 | 0 |
| P_{max} | 45 | 0 |
| R | 44 | 0 |
| R ₁ * | 47 | 0 |
| S | 67 | 0 |
| Т | 112 | mm |
| U | 430 | mm |
| Χ | 1 960 | mm |
| Υ | 2490 | mm |
| Z | 3 260 | mm |
| a_2 | 5 410 | mm |
| a_3 | 2 830 | mm |
| a ₄ | ±40 | 0 |

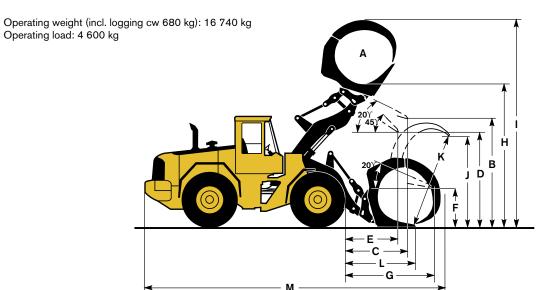
^{*} Carry position SAE

Tires: 650/65 R25

| Α | 2,4 | m² |
|---|-------|----|
| В | 3 420 | mm |
| С | 1 810 | mm |
| D | 2 800 | mm |
| Е | 1 430 | mm |
| F | 1 450 | mm |
| G | 2 750 | mm |
| Н | 4 530 | mm |
| 1 | 6 580 | mm |
| J | 2 790 | mm |
| K | 2 990 | mm |
| L | 2 130 | mm |
| М | 8 320 | mm |

Where applicable, specifications and dimensions are in accordance with ISO 7131, SAE J732, ISO 7546, SAE J742, ISO 5998, SAE J818, ISO 8313.





SUPPLEMENTAL OPERATING DATA

| Tires 20.5 R25 | | 650/65 R25 |
|-------------------------|----|------------|
| Width over tires | mm | +200 |
| Ground clearance | mm | +10 |
| Tipping load, full turn | kg | +320 |
| Operating weight | kg | +550 |

| | | GENERAL PURPOSE | | | | | | | | LIGHT MTRL | |
|---------------------------------|----|------------------|--------|------------------|--------|------------------|--------|------------------|------------------|------------------|------------------|
| Tires 20.5 R25 L2 | | | | | | | | | | | |
| | | Bolt-on edges | Teeth | Bolt-on edges | Teeth | Bolt-on edges | Teeth | Bolt-on edges | Bolt-on edges | Bolt-on edges | Bolt-on edges |
| Volume, heaped ISO/SAE | m³ | 2,3 | 2,4 | 2,5 | 2,5 | 2,6 | 2,5 | 2,7 | 2,7 | 4,1 | 7,0 |
| Volume at 110% fill factor | m³ | 2,5 | 2,6 | 2,8 | 2,8 | 2,9 | 2,8 | 3,0 | 3,0 | 4,5 | 7,7 |
| Static tipping load, straight | kg | 10 830 | 11 460 | 10 650 | 11 400 | 10 680 | 10 850 | 10 560 | 11 230 | 10 260 | 9 970 |
| at 35° turn | kg | 9 600 | 10 190 | 9 430 | 10 140 | 9 450 | 9 610 | 9 340 | 9 970 | 9 060 | 8 750 |
| at full turn | kg | 9 240 | 9 810 | 9 070 | 9 760 | 9 090 | 9 250 | 8 980 | 9 600 | 8 700 | 8 390 |
| Breakout force | kN | 114,1 | 125,3 | 109,5 | 115,6 | 107,4 | 113,2 | 105,4 | 113,6 | 84,9 | 73,4 |
| A | mm | 7 440 | 7 530 | 7 500 | 7 640 | 7 530 | 7 690 | 7 560 | 7 470 | 7 890 | 8 190 |
| E | mm | 1 190 | 1 280 | 1 250 | 1 370 | 1 270 | 1 410 | 1 300 | 1 210 | 1 590 | 1 860 |
| H***) | mm | 2 820 | 2 770 | 2 780 | 2 700 | 2 770 | 2 670 | 2 750 | 2 810 | 2 540 | 2 340 |
| L | mm | 5 370 | 5 370 | 5 420 | 5 390 | 5 450 | 5 450 | 5 480 | 5 420 | 5 550 | 5 750 |
| M***) | mm | 1 130 | 1 220 | 1 170 | 1 290 | 1 190 | 1 310 | 1 210 | 1 130 | 1 470 | 1 680 |
| N | mm | 1 700 | 1 750 | 1 710 | 1 780 | 1 720 | 1 780 | 1 730 | 1 690 | 1 740 | 1 730 |
| V | mm | 2 650 | 2 650 | 2 650 | 2 650 | 2 650 | 2 650 | 2 750 | 2 750 | 2 750 | 3 000 |
| a ₁ clearance circle | mm | 11 850 | 11 910 | 11 880 | 11 970 | 11 900 | 11 980 | 12 000 | 11 960 | 12 190 | 12 590 |
| Operating weight | kg | 15 340 | 15100 | 15 380 | 15 130 | 15 420 | 15 360 | 15 510 | 15 160 | 15 630 | 16 060 |

^{***)}Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge (acc. SAE) + approx. 200mm. Measured at 45° dump angle.

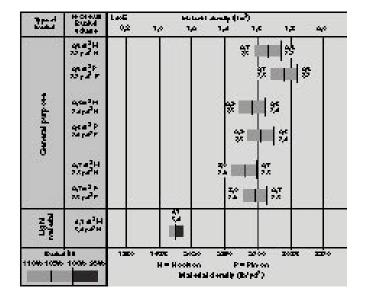
Note: This only applies to Volvo original attachments.

BUCKET SELECTION CHART

The choice of bucket is determined by the density of the material and the expected bucket fill factor. The actual bucket volume is often larger than the rated capacity, due to the TP Linkage features: • Open bucket design. • Very good roll back in all positions. • Good bucket fill performance. Example: Sand and gravel. Fill factor ~ 105%. Density 1,65 t/m³. Result: The 2,7 m³ bucket carries 2,8 m³. For optimum stability always consult the bucket selection chart.

| Material | Bucket fill | ,% | Material density, t/m³ | ISO/SAE bucket volume, m³ | Actual volume, m ³ |
|------------|-------------|----|------------------------------|------------------------------|-------------------------------|
| Earth/Clay | ~ 110 | - | ~ 180 | 2,5 | ~ 2,7 |
| | | / | ~ 1,70 | 2,6 | ~ 2,9 |
| | | | ~ 1,65 | 2,7 | ~ 3,0 |
| Sand/Grave | el ~ 105 | | ~ 1,80 | 2,5 | ~ 2,6 |
| | | 7 | ~ 1,70 | 2,6 | ~ 2,7 |
| | | | ~ 1,65 | 2,7 | ~ 2,8 |
| Aggregate | ~ 100 | - | ~ 1,80 | 2,5 | ~ 2,5 |
| 00 0 | | 17 | ~ 1,70 | 2,6 | ~ 2,6 |
| | | | ~ 1,65 | 2,7 | ~ 2,7 |
| Rock | ≤100 | 0 | ~ 1,80 | 2,2 | ~ 2,2 |

The size of rock buckets is optimized for optimal penetration and filling capability rather than the density of the material.



STANDARD EQUIPMENT

Engine

Three stage air cleaner with ejector and inner filter

Indicator glass for coolant level

Preheating of induction air

Muffler, spark arresting

Fuel filter

Oil trap

Electrical system

24 V, prewired for optional accessories

Alternator, 24 V/55 A

Battery disconnect switch

Fuel gauge

Hour meter

Electric horn

Instrument panel with symbols Lighting:

- Twin halogen front headlights with high and low beams
- Parking lights
- Double brake and tail lights
- Turn signals with flashing hazard light function
- Halogen working lights (2 front and 2 rear)
- Instrument lighting

Contronic,

monitoring system, ECU

with log and analysis system

Contronic display

Fuel consumption

Outdoor temperature

Engine shutdown to idle (selectable) for

- High engine coolant temperature
- Low engine oil pressure
- High transmission oil temperature

Start interlock when gear is engaged

Brake test

Test function for warning and indicator lights

Warning and indicator lights for:

- ChargingOil pressure engine

· Oil pressure, transmission

- Brake pressure
- Parking brake
- Hydraulic oil level
- Axle oil temperature
- Primary steering
- Secondary steering
- High beams
- Turn signals
- Rotating beacon
- Preheating coil
- Differential lock
- Coolant temperature
- Transmission oil temperature
- Brake charging

Level warnings:

- Coolant level
- · Hydraulic oil level
- Washer fluid level

Drivetrain

Automatic Power Shift with operator-controlled declutch function for transmission cut-out when braking

PWM-control between different gear positions Forward and reverse switch by lever console

Differentials:

front: 100% hydraulic diff lock

rear: conventional

Brake system

Wet oil circulation cooled disc brakes on all four

wheels, outboard mounted

Dual brake circuits, front and rear

Dual service brake pedals

Secondary brake system

Parking brake, el.-hydraulic

Brake wear indicator

<u>Cab</u> ROPS (SAE J1040CC, ISO 3471), FOPS (SAE

J231, ISO 3449)

Single key kit door/start Acoustic inner lining

Ashtray

Cigarette lighter

Lockable door

Cab heating with filter, fresh-air inlet and defroster

Interior lights

Interior rear-view mirror

2 exterior rear-view mirrors

Window right-hand side, openable

Tinted safety glass

Hip retractable seatbelt (SAE J386)

Adjustable lever console

Ergonomically designed operator's seat with adjustable suspension

Storage compartment

Sun visor

Beverage holder

Windshield washers front and rear

Windshield wipers front and rear

Interval function for front and rear windshield wipers Service platforms with anti-slip surfaces on front and rear fenders

Speedometer

Hydraulic system

Main valve, 2-spool

Pilot valve, 2-spool

Variable displacement axial piston pumps (2) for:

- working hydraulics
- steering system, pilot hydraulics and brakes
- fan motor

Boom lowering system (float)

Boom lever detent, adjustable

Boom kickout, automatic, adjustable

Bucket positioner, automatic with position indicator, adjustable

Hydraulic oil cooler

External equipment

Noise and vibration dampening suspension of cab, engine and transmission

Lifting lugs

Easy-to-open side panels and engine hood

Frame steering, joint lock

Vandalism lock prepared for batteries and engine oil

Towing hitch

OPTIONAL EQUIPMENT

(Standard on certain markets)

Service and maintenance Tool box

Tool kit

Automatic lubrication

Automatic lubrication of attachment bracket

Refill pump for auto lub system Wheel nut wrench kit

Engine equipment Engine block heater

Oil bath pre-cleaner

Turbo air cleaner Radiator and hydraulic oil cooler, corrosion prot.

Hand-operated throttle

Fuel fill strainer

Coolant filter Sy-klone pre cleaner

Electrical system

Air filter for alternator

Alternator, 80 A Attachment working lights

Extra working lights front Extra working lights rear

Light, license plate

Assymetrical lights for left-hand traffic Acoustic back-up signal

Rotating beacon, collapsible Indicator lamps

Reverse light

Radio with tape recorder Radio with CD Installation kit for radio

Working lights, on cab, dual

14 (L90E)

Sunblinds, front and rear windows

Sunblinds, side windows Sliding window, right

Retractable seatbelt, longer and wider than standard

Air conditioning

Ventilation air filter for work in asbestos environment

Operator's seat with low backrest

Operator's seat air suspended with high backrest

and electrical heating

Instructor's seat

Armrest (left) for ISRI operator seat

Steering knob

Adjustable steering wheel Automatic temp control (ATC)

Corrosion protected condensor

Diff lock front 100%, limited slip rear

Audible parking brake alarm

Single lever control

3rd-4th hydraulic function Detent 3rd function

Boom Suspension System

Biodegradable hydraulic fluid

Arctic kit, attachment locking hoses

Arctic kit, pilot hoses and brake accum.

Sliding window, door

Operator's seat with low backrest, heated Operator's seat with high backrest, heated

Lunchbox holder

Noise reduction kit

Rear view camera

Speed limiter 20 km/h, 30 km/h

Brake system

Hydraulic system

Single lever control for 3rd hydraulic function

3rd hydraulic function

Attachment bracket, cast, visibility optimized

Separate attachment locking

External equipment

Mudguards, full coverage for 650/65 R25 Mudflap kit for mudguards

Logging counterweight

Protective equipment Guards for front headlights

Guards for taillights Guards for side windows and rear window

Windshield guard Bellyguard front and rear

Cover plates, rear frame

Other equipment Comfort Drive Control, CDC

Single acting lifting function

Secondary steering Sign, slow moving vehicle

Sign 50 km/h Noise reduction kit EU CE-marking

Tires

20.5 R25 650/65 R25

Attachments

Buckets: • Straight with/without teeth

Spade nose with/without teeth

 High tipping Light materials

Bolt-on and weld-on bucket teeth Cutting edge in three sections, bolt-on

Bucket spill guard Fork equipment

Material handling arm Log grapples



Boom Suspension System (BSS)*

Gas/oil accumulators connected to the lift cylinders effectively absorb shocks, reduce bouncing and rocking that often arise when running over rough ground. Boom Suspension System gives faster cycle times, less material spill and improved operator comfort.



Central lubrication*

Volvo's factory-mounted central lubrication system, for automatic lubrication of service points on the machine. This means less time for maintenance and more time for productive work.



Significant reduction of repetitive and tiring steering wheel movements with CDC. Comfortable operation of steering and shifting with user-friendly controls in the left armrest.



The hydraulic system in the L90E is prepared for installation of a third hydraulic function. The separate third hydraulic function with its control lever and additional lines can easily be installed to further increase the loader's flexibility.

L90E can also be equipped with a fourth hydraulic function which is operated with a fourth control lever. This function is necessary when there's a need for a third and fourth hydraulic function at the same time, such as when using a sweeper attachment, foldable snowplow and log grapple with heel kick-out.











Genuine Volvo attachments

Genuine Volvo attachments are designed and manufactured for optimal fit and use of the TP-linkage, which makes the L90E a fast and effective machine in a wide range of applications.

They can also be used with earlier models.

*Optional equipment



Technology on Human Terms

Volvo Construction Equipment is one of the world's leading manufacturers of construction machines, with a product range encompassing wheel loaders, excavators, articulated haulers, motor graders and more.

The tasks they face vary considerably, but they all share one vital feature: technology which helps man to perform better: safely, efficiently and with care of the environment. We refer to it as Technology on Human Terms.

The sheer width of the product range means it is always possible to choose exactly the right machine and attachment for the job. Each machine also comes with the quality, continuity and security which is represented by the Volvo

name. The strength of the service and parts organizations; the security of always having immediate access to leading-edge research and technical development are part of the Volvo name. A machine from Volvo meets the very highest demands in all kinds of jobs, under all conditions, the world over

Volvo Construction Equipment develops, manufactures and markets construction equipment. We are a Volvo company with production facilities on four continents and a market presence in over 100 countries.

For more information please visit our website: www.volvo.com

All products are not available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and designs without prior notice. The illustrations do not necessarily show the standard version of the machine.

